

High Performance Fuel Systems

An International Collaborative
Program Supporting
Commercialization of Fuel
with Enhanced Accident
Tolerant Characteristics

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Objectives for Development and Qualification of New Fuels

- Fuel design specifications sufficient for manufacture
- Understanding of fuel properties and behavior under irradiation to define and constrain risks:
 - adequate safety for regulatory compliance
 - adequate performance and reliability for economic operation
- Demonstration that fuel manufactured according to specifications performs in accordance with licensing basis and operator requirements in real world environment

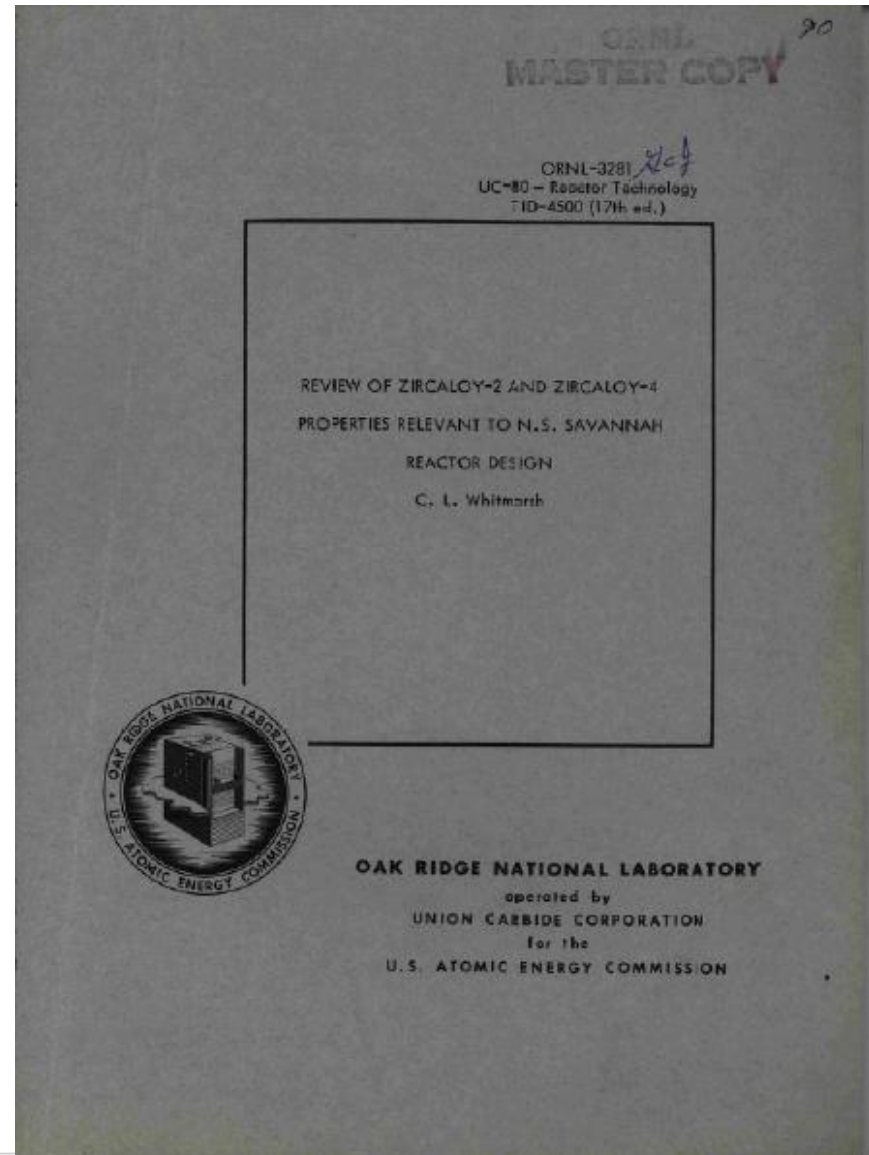
Timely, successful development and qualification require adequate testing and characterization data.

Lessons from Advanced Zirconium Cladding Development

- Development to deployment of current Nb-based Zr alloys (e.g., ZIRLO™ and M5™) spanned 20 ± 5 years
- Three-cycle irradiation of a lead test assembly in a commercial reactor will require 5+ years (plus PIE, etc.)
- Traditional approach to fuel qualification and licensing assumes compatibility with existing fuel and core designs
 - Commercial reactors are not test reactors
 - Compatibility issues with some ATF materials and designs may increase emphasis on test reactor irradiation program

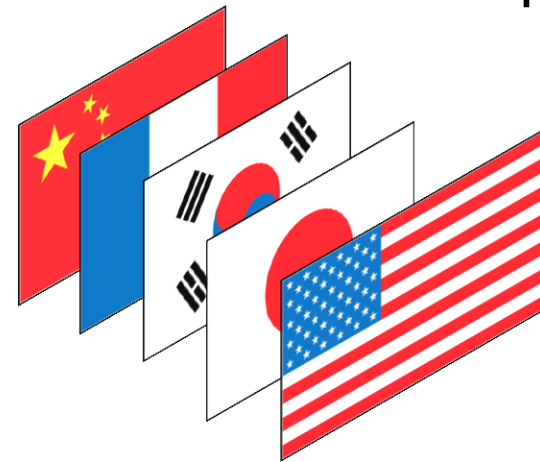
Material Characterization and Testing is an Ongoing Requirement to Maintain or Enhance Performance

- Once a new fuel or other component enters commercial service, new data needs continue to arise
- Testing continues on Zry-2/4 after > 5 decades of service
- New conditions (e.g., extended storage) lead to new questions



Universal Challenges for ATF Programs

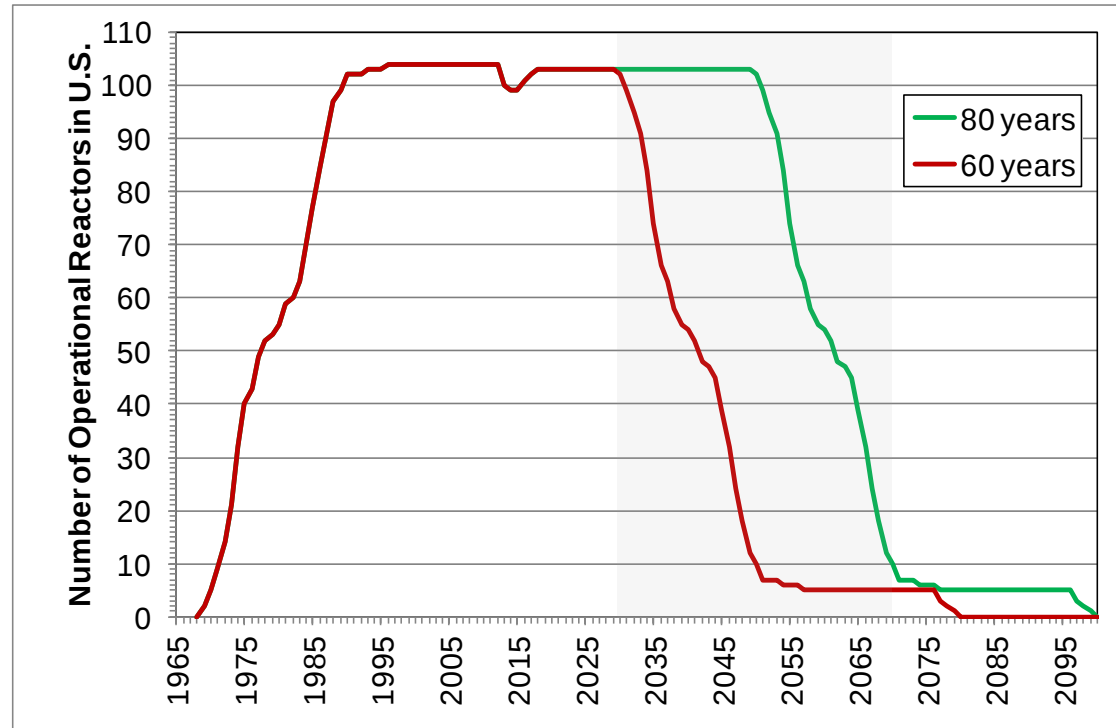
- Fundamental material characterization data needed to support development, licensing, commercialization and operation over entire product lifecycle (cradle to grave)
- Maturation of ATF for commercial deployment will continue to require substantial, sustained public sector funding
- ATF programs are, and will remain, nation-centric
- Limited resources and pressures to achieve nearer-term results may orphan promising but less mature concepts



Timing and Urgency of ATF RD&D

- Relevance to existing fleet limited by economic plant life and long deployment timeframes
- Post-Fukushima support and funding are currently high

Projected operating life for US LWR fleet

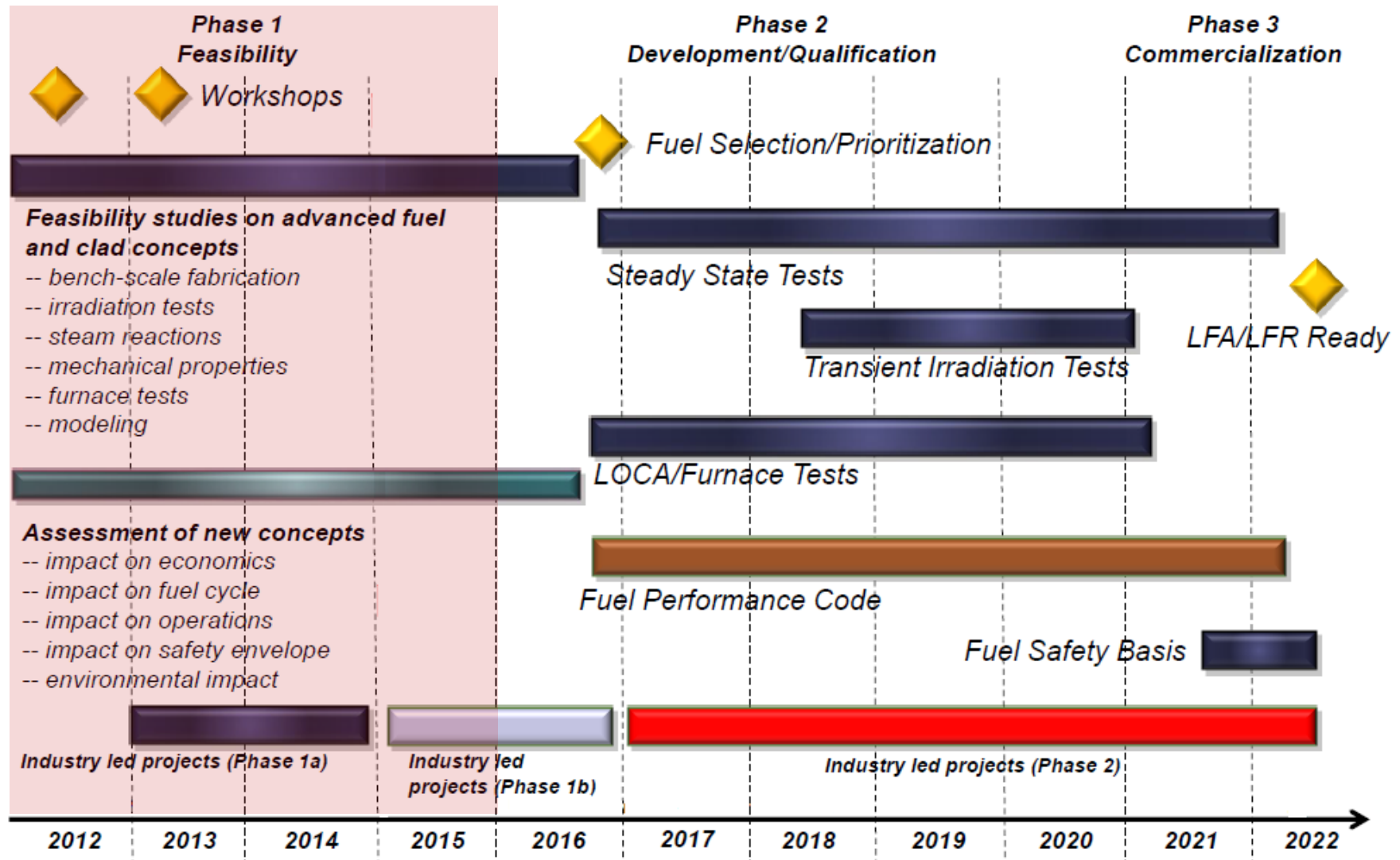


**Limited window of opportunity to benefit existing LWR fleets.
New builds and SMRs are a different story.**

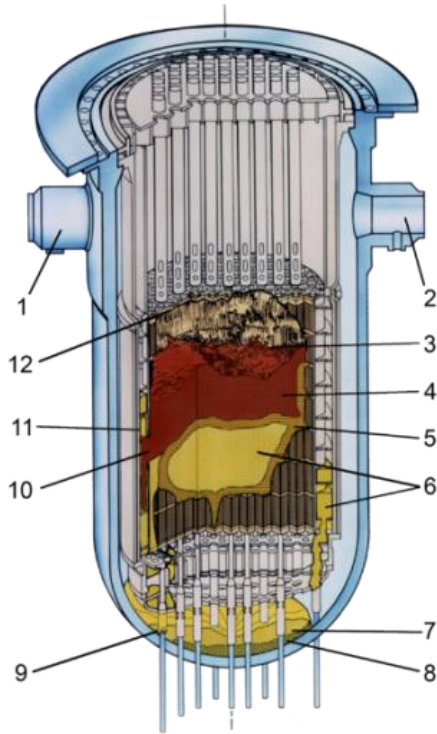
Sustainable RD&D Path and Support Needed Beyond Near-Term Milestones



Nuclear Energy



Importance of Non-Fuel Core Components



TMI-2 Core End-State Configuration
(Source: NRC)

- Focus of “accident tolerance” on cladding-fuel system too narrow
- Reactor performance depends on components beyond fuel and cladding:
 - BWR fuel channels
 - PWR assembly guide tubes
 - PWR control rods and BWR control blades
 - Other core internals
- **Opportunity to gain in-core experience with new materials in less challenging applications**

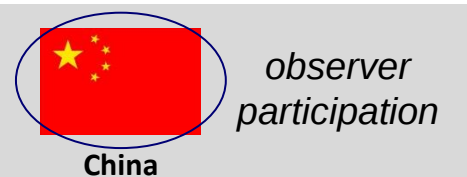
Many Players, Many Opportunities – But Can All Data Needs Be Met Individually?

- National RD&D programs
- Industrial teams and consortia
- Existing fuel testing resources and programs
- International ATF-oriented forums:
 - OECD/NEA Expert Group on Accident Tolerant Fuels for Light Water Reactors (EGATFL)
 - IAEA Coordinated Research Program: Analysis of Options and Experimental Examination of Accident Tolerant Fuels for Water Cooled Reactors (ACTOF)

Sustained, collaborative material characterization and fuel testing could leverage national and industrial efforts to fill RD&D gaps.



Current International Activities in ATF



Summary of ATF R&D Activities: Cladding

Courtesy of S. Bragg-Sitton

Country	Cladding				
	FeCrAl	Stainless Steels	SiC*	Adv. Zr-alloys	Coated Zr-alloys
U.S.	X	X	X	X	X
France			X		X
Japan		X	X		
Rep. of Korea	X	X	X		X
P.R. of China			X	X	X
Russia			X		
Sweden	**see U.S. DOE-sponsored work led by Westinghouse				
United Kingdom	**U.K. university participation in U.S. University-based research				

*Non-fuel rod accident tolerant SiC/SiC activities:

BWR channel box – U.S., Japan

AT control rod (ATCR) – Japan

Research groups in the **U.K. and **Australia** also participate in U.S. University-led research.

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P.R. of China			X	X	X
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EPRI Perspective

- Public sector support required for “de-risking” ATF RD&D
- Early and sustained industry engagement is also essential
- **No single entity or group will succeed alone**
- Timely, successful development and qualification require adequate testing, irradiation, and characterization data
- EPRI faces a decision whether to launch an international collaborative ATF-related program in 2017
 - based on time-tested collaboration model
 - to coordinate and sustain common-need, pre-competitive testing
 - encompassing core components beyond fuel-cladding

Benefits from ATF arise with widespread commercial adoption. RD&D must be performed with vendors and utilities close at hand.

EPRI Proposal

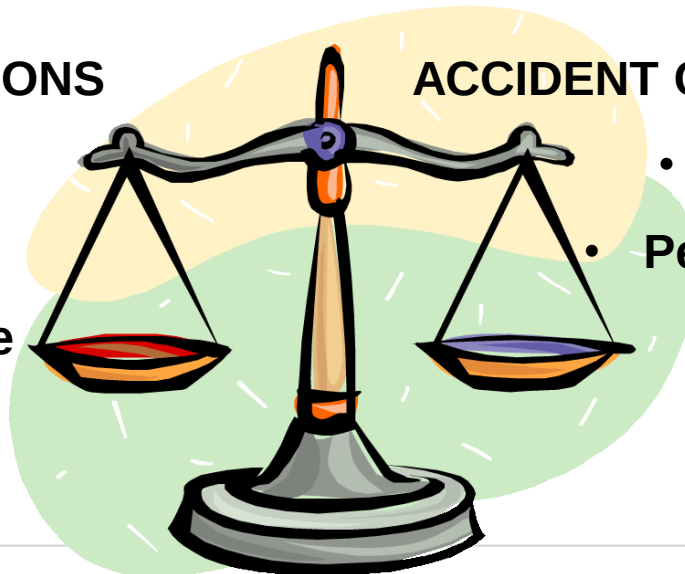
- High Performance Fuel Systems (HPFS) collaborative program to support:
 - characterization and testing of new, advanced materials and concepts for LWR fuels and fuel systems
 - commercially relevant, viable concepts that balance safety, economics and performance

NORMAL OPERATIONS

- Safety
- Economy
- Performance

ACCIDENT CONDITIONS

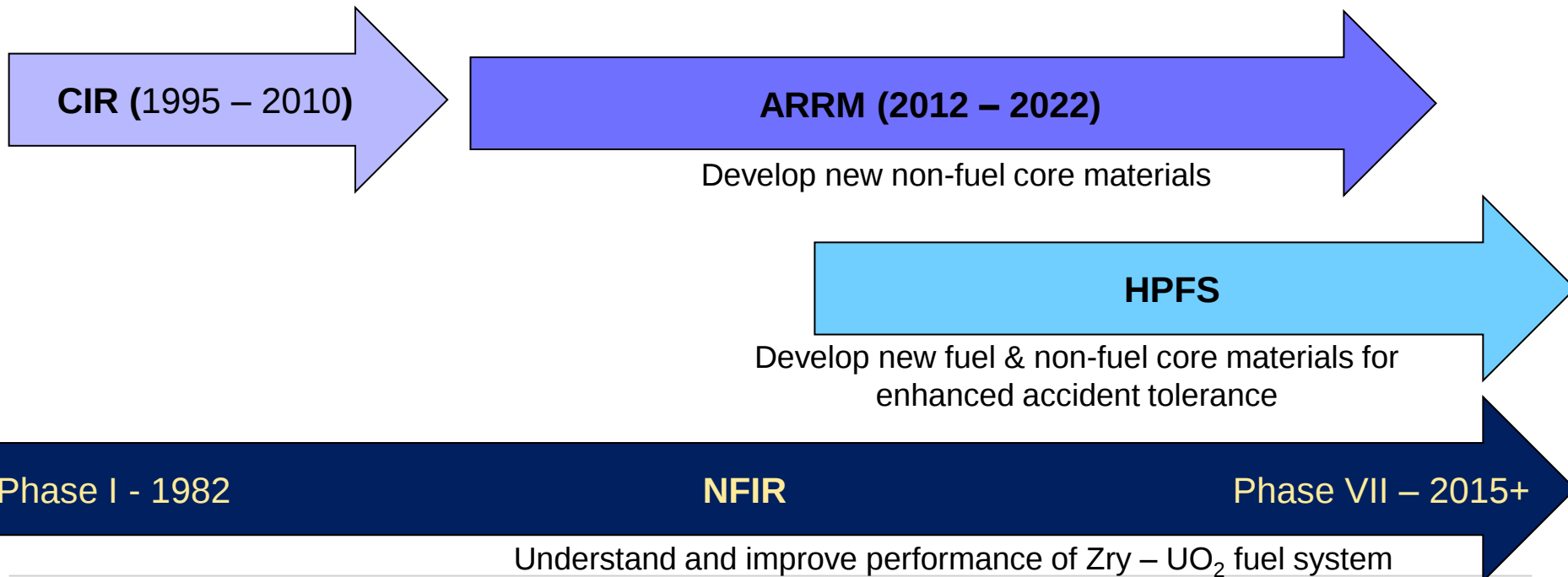
- Safety
- Performance



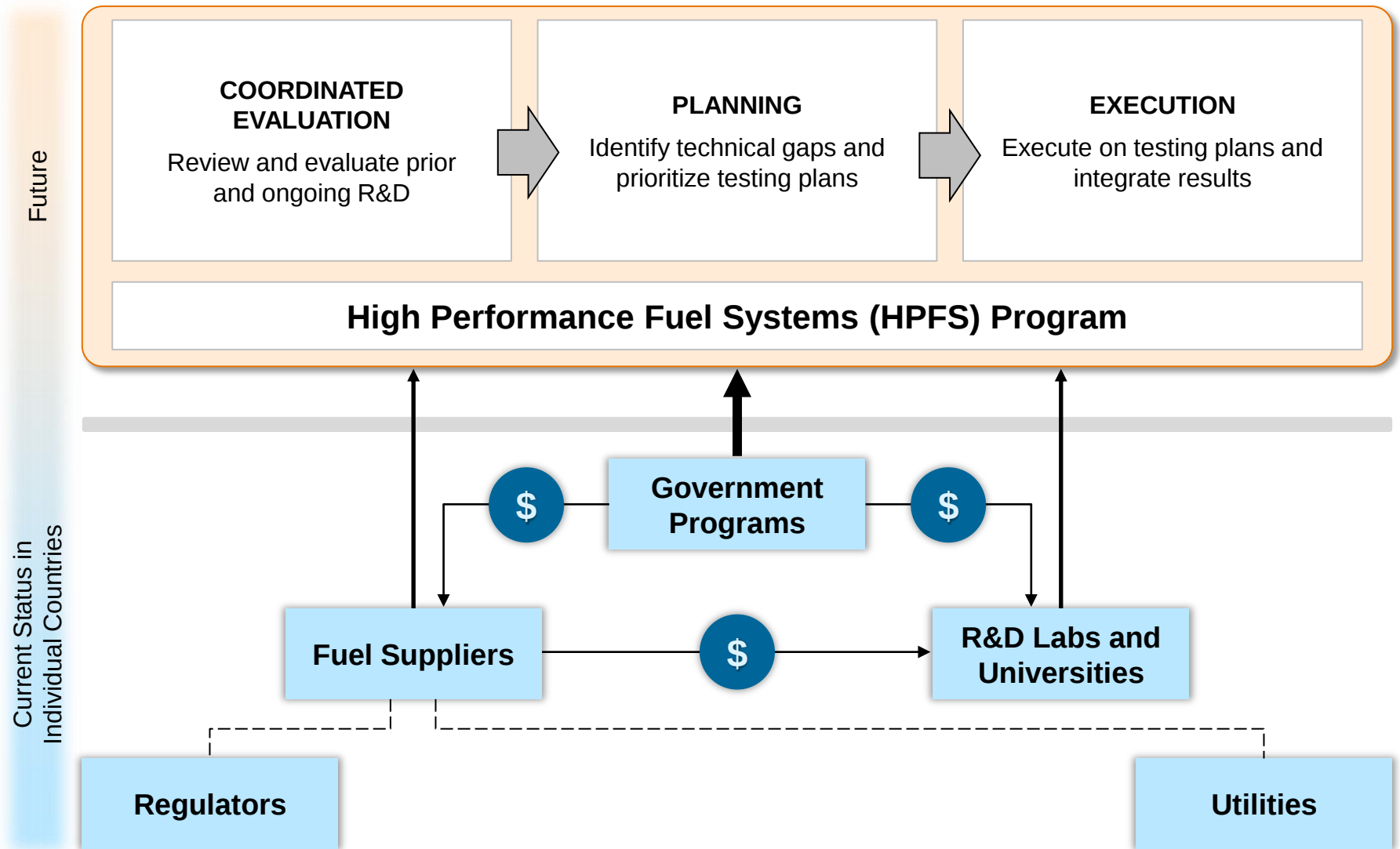
Building on Proven Collaborative Models

*Irradiation-assisted stress corrosion cracking

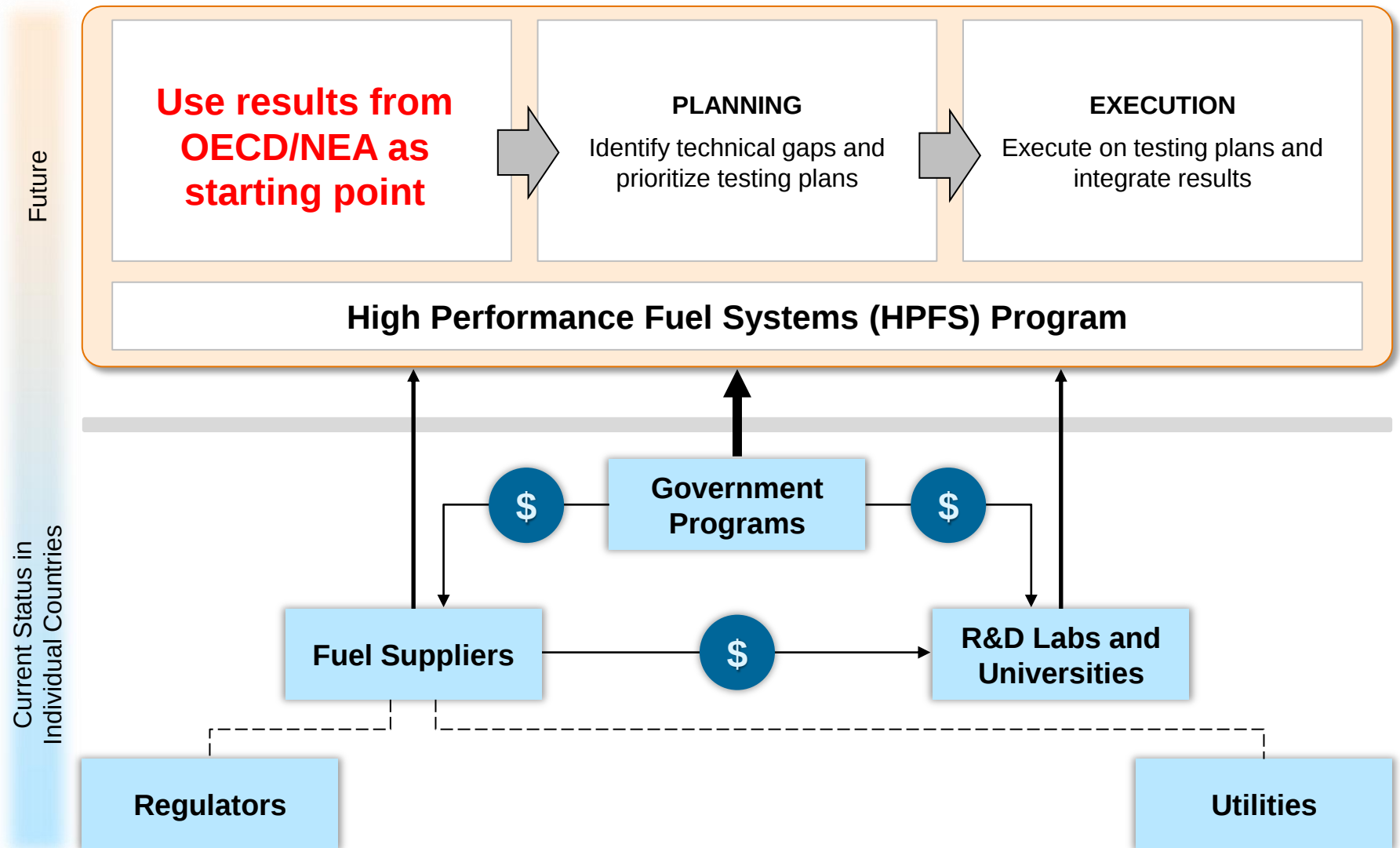
- Modeled after other successful EPRI-led programs:
 - Cooperative IASCC* Research (CIR) program
 - Nuclear Fuel Industry Research (NFIR) program
 - Advanced Radiation Resistant Materials (ARRM) program
 - Long Term Operations (LTO) program



EPRI Proposal: High Performance Fuel Systems Collaborative



EPRI Proposal: High Performance Fuel Systems Collaborative



Key Partners for Collaboration

- Government agencies and national laboratories
- Fuel suppliers, vendors
- Utility champions
- International organizations
- Academic institutions
- Regulators

Because of low technology maturity, government agencies and national laboratories will likely represent the primary source of funding initially.

Why EPRI?

*New York City, USA The Great Northeast
Blackout, 1965*



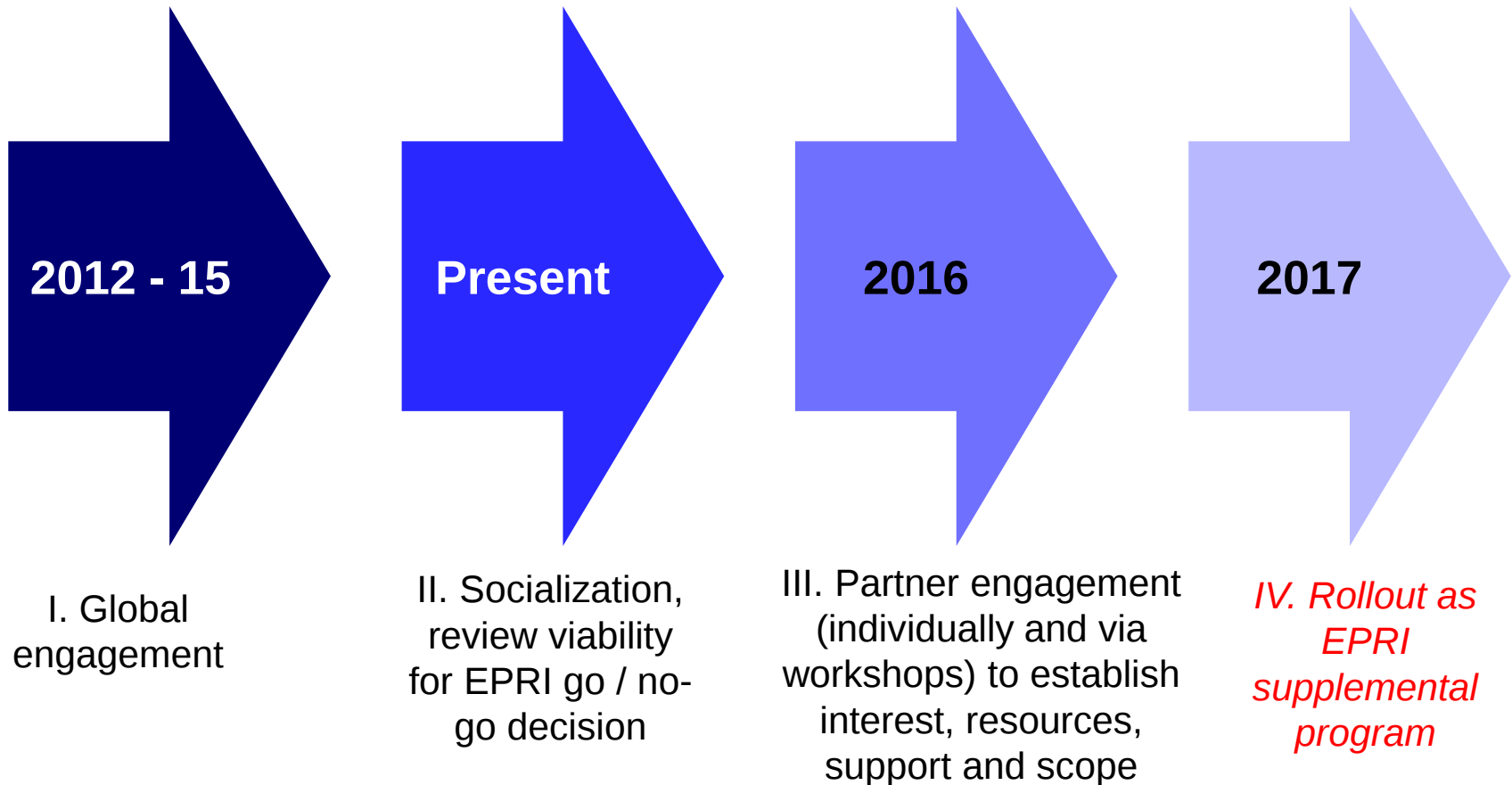
- Independent, non-profit center for public interest energy and environmental research
- **Collaborative** resource for the electricity sector
 - 450+ participants in more than 40 countries
 - International funding of nearly 25% of EPRI's research, development and demonstrations (40% nuclear)
 - EPRI members account for 100% of nuclear generation in the United States
 - EPRI programs engage ~ 80% of nuclear operators worldwide

EPRI combines successful collaborative R&D experience with unparalleled access to nuclear operators worldwide.

Strawman - Pillars of EPRI HPFS Program

- Multi-year collaborative RD&D program focused on pre-commercial, common need testing and characterization
- Characterize common classes of materials:
 - coatings on fuel cladding and other core components
 - ceramic/composite materials for fuel cladding and other non-fuel components (SiC)
 - advanced steels
 - refractory metals
- Focus on fuel and fuel-related core components
 - performance of non-fuel core components also drives accident progression and mitigation and recovery options
 - non-fuel applications provide path of least resistance to commercial in-core testing
- Wide-range of relevant primary system conditions
 - normal ops and transients to severe accidents
 - primary coolant chemistry (PWR, BWR, VVER)

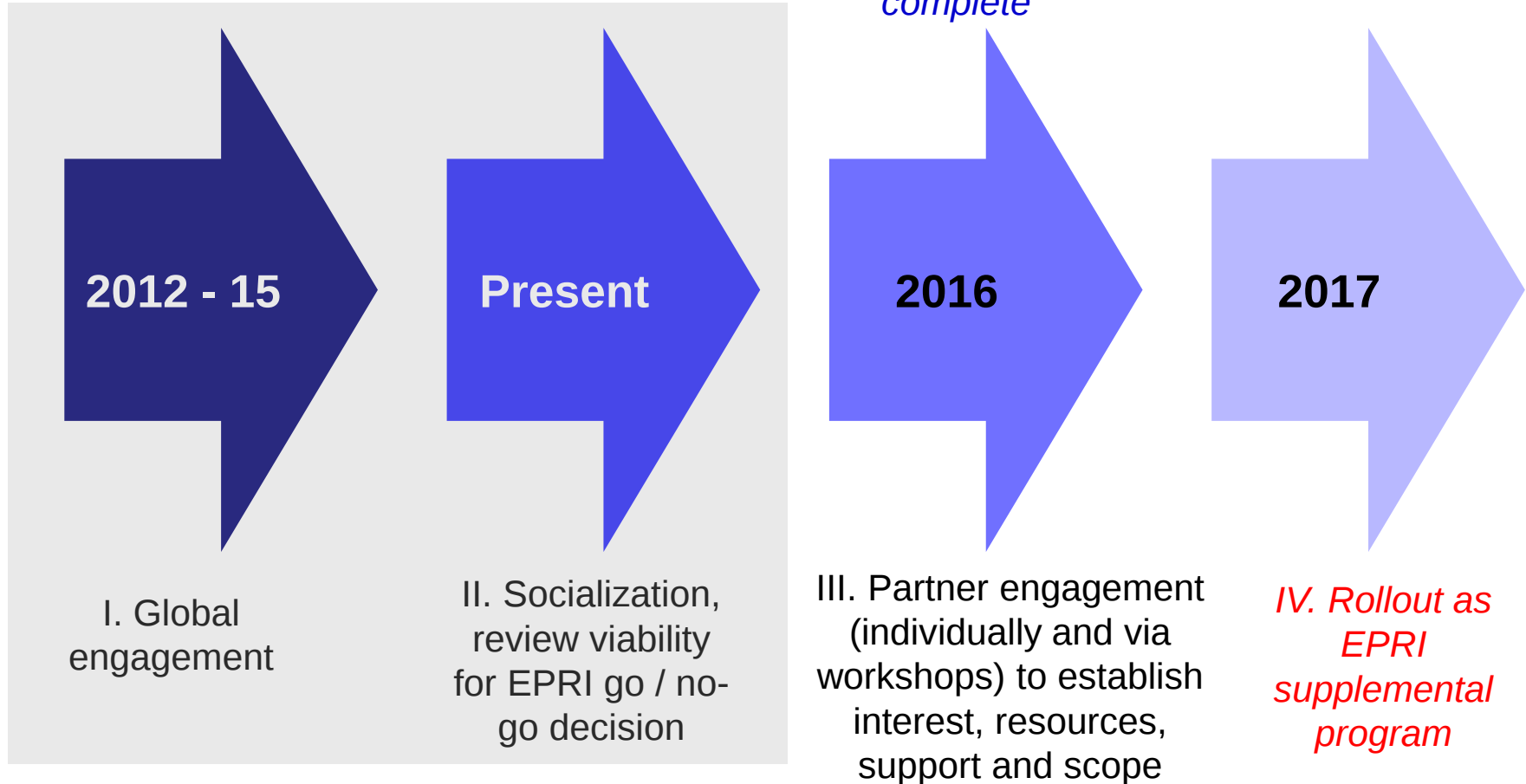
EPRI Near-Term Plan for HPFS Program



EPRI Near-Term Plan for HPFS Program

Extensive, early engagement with USDOE and labs, vendors, utilities and other key international partners

Fall 2016: NEA EGATFL State of Technology report complete



Together...Shaping the Future of Electricity